## Design, Fabrication and Measurement of Integrated Bragg-Grating Filters

presented by:

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#### **A. Introduction to Bragg Gratings**

- 1. Why they are needed
- 2. How they work
- **B.** Applications of Grating Filters
  - 1. Add/Drop Filtering
  - 2. Noise Filtering
- **C. Waveguides and Couplers** 
  - **1. Fabrication Processes**
  - 2. Insensitive Couplers
- **D. Integrated Bragg Gratings** 
  - 1. Lithographic Tools
  - 2. Alignment Mechanism
  - 3. Gratings on Waveguides
  - 4. Measurements
- E. Conclusions / Future Work

### All-Optical Communications System: (the need for Filters)



Filters are used at transmitting end, receiving end, and intermediate points

# **Integrated Bragg Gratings**



### Sub-micron-period grating acts as narrow-band reflector (filter)

# **APPLICATIONS:**

Lasers (DFB, DBR)Dispersion CompensationAdd/Drop FiltersNoise FilteringGain EqualizationSensorsFiber Coupling (mode size transformers)

## Bragg Grating Filters: principle of operation

### **Dielectric Stack Filter (eg Mirror)**





# Filtering Strategies in WDM

#### **Full Spectral Resolving Filter**



All channels must be resolved, even if only one is needed.

Filter becomes more complex as channel number increases



One channel may be added or dropped without effecting the others

*System can be easily expanded to include more channels* 

# **Grating Filter Configurations**



# Key Integrated Components: waveguides, couplers and gratings

#### **Building Blocks:**

**Advanced Devices:** 



# **Types of Bragg Gratings**





## **Noise Filtering In Optical Communications**



### **Matched Filter / Correlation Filter**



### Fabry-Perot Filter (currently used)



# **Types of Waveguides Considered**



#### Silicon-on-Insulator Ridge Waveguide



# **Comparison of Waveguide Types**

#### **Doped-Glass Channel Waveguide**



Low propagation loss Efficient coupling to fiber Typically relatively long Low birefringence Large bending radius Multiple deposition technologies: Flame Hydrolysis Chemical Vapor Dep. (CVD) PECVD Silicon-on-Insulator Ridge Waveguide



Mature technology Commercially available, inexpensive Somewhat higher loss Efficient coupling to fiber possible (requires ARC, shallow ridge) Can be made relatively short Higher birefringence & polarization dependence Does not require overgrowth

# **Glass Waveguide Fabrication**



### **Micrographs of Integrated Glass Waveguide**

#### **Etched Waveguide**



Optical Micrograph of Polished Chip Facet



Raw materials and deposition by PIRI, Inc. Flame Hydrolysis Deposition (Ge, Ti dopants) nominal index contrast:  $\Delta n/n = 0.3 \%$ 

# **Silicon Waveguide Fabrication**



### Completed Silicon-on-Insulator Ridge Waveguide



## **Summary of Waveguide Performance**



Bending Radius 20-40 mm (typical) Polarization Dependent Loss: < 1 dB

#### Silicon-on-Insulator Ridge Waveguide



Total Insertion Loss: ~12 dB over 1.7 cm

Propagation Loss: ~2-6 dB/cm

Bending Radius 10-15 mm (typical)

Polarization Dependent Loss <1 dB

**Birefringence:** ~50 GHz

### **Conventional Integrated Directional Coupler**

P<sub>1</sub>

 $P_2$ 

λ



Splitting Ratio:  

$$S = \frac{P_2}{P_1 + P_2} = sin^2(\mu L)$$

### **Splitting Ratio Changes With:**

- w, h (width, height)
- d (center-to-center separation)
  - L (interaction length)
- $n_0, n_1$  (core/cladding index)
  - T (temperature)
    - (wavelength)
- **TE/TM** (polarization)

## **An Improved Directional Coupler**



Caused by changes in polarization, wavelength, materials dimensions, temperature, refractive indices, etc...



**Performance of Insensitive Couplers** 



# Interference Lithography Systems

#### **Split-beam Interferometer**



Lloyd's Mirror Interferometer



Finge-locking required
Change period by adjusting θ
(or by raising substrate)
Spherical wavefronts interfering
at substrate

Change period by rotating mirror-substrate assembly Spherical wavefronts, but larger R is possible

# Phase Mask Interference Lithography



Does not require coherent illumination Period of grating is P/2 (cannot be adjusted without changing phase mask.) High contrast exposure requires small 0th order Phase mask must be made by some other technique

# X-ray Nanolithography



High resolution (~30 nm) Does not require antireflective coatings

### **Alignment of Gratings to Waveguides**



FOR INTEGRATED INTERFEROMETER DEVICES, ANGULAR ALIGNMENT OF GRATING TO WAVEGUIDE IS CRITICAL

 $\theta$  < 0.2 milliradians

### **Adding Alignment Marks to X-ray Mask**



# **Dual Hard Mask Procedure**

#### Pattern grating etch mask on substrate

Pattern waveguide mask over grating mask





Remove excess grating mask, exposing substrate



Etch waveguide features



Remove waveguide mask, revealing underlying grating mask 5 5 Etch shallow grating features, then remove grating mask



# **Pattern Grating Hard Mask**



# Patterning Bragg Gratings over Glass Waveguides









## **Bragg Grating on Glass Waveguide**





# **Overgrowth on Bragg Gratings**

**Prior to Overgrowth** 



**After Overgrowth** 



**Possible Solutions:** Modify composition (raise T<sub>g</sub>) Change deposition parameters Pattern grating in bottom cladding Alternative grating materials (nitride?)

# Dual Hardmask Process for SOI ridge Waveguides











### Transmission Spectrum for 4 mm Bragg Grating on SOI ridge waveguide



### Grating-Assisted Coupling to Leaky Modes (a simple model)



### Transmission Spectrum of Bragg Grating: Theory vs. Measurement



### **Evidence of Chirp in Bragg Gratings**

(4 mm-long grating)

(8 mm-long grating)



## **Measuring Chirp via E-beam Metrology**



Measured phase profile from grating produced via interference lithography



# Conclusions

Bragg gratings could play an important role in many areas of optical communications

We have developed flexible fabrication methods for constructing waveguides, couplers, and Bragg gratings

Demonstrated wavelength- and polarizationinsensitive directional couplers

Measured integrated Bragg gratings in SOI ridge waveguides

#### **FUTURE WORK:**

Improve overgrowth technique for glass grating structures

Construct integrated Add/Drop filter by combining couplers and gratings

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